

A large, three-bladed wind turbine is the central focus of the image. It is constructed entirely from recycled cardboard, with a textured, corrugated appearance. The turbine is set against a clear blue sky with light, wispy clouds. The overall composition is clean and modern, emphasizing sustainability and renewable energy. The turbine's blades are spread out, and the central hub is clearly visible. The image is framed by a white and red shape in the top left and a large yellow and orange shape in the bottom right.

2019 Corporate Governance Statement

ORORA LIMITED
ACN 004 275 165

The Board of Directors (**Board**) of Orora Limited (**Orora or Company**) is committed to achieving and demonstrating standards of corporate governance appropriate to the operations and size of the Company. The Board continues to refine and improve Orora's governance framework and practices to ensure they meet the interests of shareholders.

Orora complies with the Australian Securities Exchange (**ASX**) Corporate Governance Council's Corporate Governance Principles and Recommendations 3rd Edition (**ASX Principles**). This Corporate Governance Statement (**Statement**) incorporates the disclosures required by the ASX Principles, and generally follows the order of the ASX Principles. Orora's main corporate governance practices are summarised in this Statement. All practices outlined in this Statement, unless otherwise stated, have been in place for the full reporting period.

Orora's Board and Committee Charters and other governance policies were reviewed and refined during the reporting period to ensure ongoing compliance with the ASX Principles. Orora is reviewing its corporate governance practices against the recently released 4th Edition and will look to early adopt recommendations where appropriate.

Copies of the Board and Committee Charters, and key corporate governance policies or summaries, are publicly available on Orora's website at www.ororagroup.com under the "Investors" section. This website is reviewed and updated regularly to ensure that it reflects Orora's most recent governance information.

This Statement was approved by the Board on 29 August 2019 and is current as at that date.

Principle 1: Lay solid foundations for management and oversight

Role of the Board

The Board is responsible for the governance of the Company and is accountable to shareholders for guiding and monitoring the effective management and performance of the Company. The Board has adopted a Board Charter which sets out how its role, powers and responsibilities are exercised, having regard to principles of good corporate governance, market practice and applicable laws.

The Board operates in accordance with the Company's Constitution, the relevant laws and ASX listing rules, and the principles set out in its Board Charter, which is publicly available on Orora's website [here](#). The Board Charter was reviewed during the reporting period to ensure ongoing compliance with the ASX Principles.

Responsibilities of the Board

As described in the Board Charter, the responsibilities of the Board include:

- overseeing the management of the Company and direction of its business strategy, with the aim of increasing value for shareholders
- providing strategic direction for, and approving, the Company's business strategies and objectives
- providing oversight of the Company's work health and safety policies and standards, including the common goal towards no injuries, reviewing reports from senior management regarding safety and the extent of compliance with the policies and standards, and evaluating the effectiveness of these policies and standards
- monitoring the operational and financial position and performance of the Company
- identifying the principal risks faced by the Company and taking reasonable steps designed to ensure that appropriate internal controls and monitoring systems are in place to manage and, to the extent possible, reduce the impact of these risks
- requiring that financial and other reporting mechanisms are put in place by the Managing Director and Chief Executive Officer that result in adequate, accurate and timely information being provided to the Board and the Company's shareholders, and the financial market as a whole being fully informed of all material developments relating to the Company
- appointing and, where appropriate, removing the Managing Director and Chief Executive Officer, approving other senior executive appointments and planning for executive succession
- overseeing and evaluating the performance of the Managing Director and Chief Executive Officer, and other senior executives, having regard to the Company's business strategies and objectives
- instituting and implementing procedures for the annual review and evaluation of the performance of the Board
- reviewing and approving remuneration for the senior executives of the Company
- approving the Company's budgets and business plans and monitoring the management of the Company's capital, including the progress of any major capital expenditures, acquisitions or divestitures
- establishing procedures to ensure that financial results are appropriately and accurately reported on a timely basis in accordance with all legal and regulatory requirements

- adopting appropriate procedures to ensure compliance with all laws, governmental regulations and accounting standards
- approving, and reviewing, the Company's internal compliance procedures, including any codes of conduct and taking all reasonable steps to ensure that the business of the Company is conducted in an open and ethical manner
- reviewing and, to the extent necessary, amending the Board and Committee Charters.

The role and responsibilities of the Managing Director and Chief Executive Officer and Executive Leadership Team

Day-to-day management of the Company's affairs and the implementation of the corporate strategy and policy initiatives are formally delegated by the Board to the Managing Director and Chief Executive Officer, and the Executive Leadership Team, in accordance with the Company's Delegated Authority Policy. A summary of this policy is publicly available on Orora's website [here](#). A summary of the key responsibilities delegated to the Managing Director and Chief Executive Officer and the Executive Leadership Team, as well as those reserved to the Board, is set out in the Board Charter. These delegations are reviewed on a regular basis to ensure that the division of functions remains appropriate to the needs of the Company.

Board processes

The Board schedules regular meetings during the year plus strategy meetings and any supplementary meetings that may be necessary to address any significant matters that arise. The agenda for such meetings is prepared in conjunction with the Chairman, the Managing Director and Chief Executive Officer, and the Company Secretary.

Standing items include the Managing Director and Chief Executive Officer's report, business group operating reports, financial reports, strategic matters, safety performance, talent strategy and legal, governance and sustainability updates. All submissions are circulated in advance to allow the Board time to review and give due consideration to each item.

The Board has access to senior executives and management, and independent advisers. In addition to regular presentations by senior executives and management to the Board, the Directors have other opportunities to interact with management and team members on specific matters, as well as during visits to business units and plants.

The Board met 14 times during the financial year ended 30 June 2019. Board members' attendance records are disclosed in the table of Directors' meetings on page 36 of the 2019 Annual Report, which is publicly available on Orora's website.

To ensure that the responsibilities of the Board are upheld and executed to the highest level, the Board has established the following Board Committees:

- Audit & Compliance
- Executive
- Human Resources
- Nomination.

Each of these Committees has charters and operating procedures in place, which are reviewed on a regular basis. Each of the Committee Charters was reviewed during the reporting period to ensure ongoing compliance with the ASX Principles. The Board may establish other committees from time to time to deal with matters of special importance.

The Committees have access to senior executives and management, as well as independent advisers. Copies of the minutes of each Committee meeting are made available to the full Board, and the Chairman of each Committee provides an update on the outcomes at the Board meeting that immediately follows the Committee meeting.

The Board has also established a framework for the management of the Company based on appropriate ethical standards, including a system of internal control and a business risk management process, further details of which are set out in this Statement.

Checks and information on Directors

Before appointing or putting forward a person for election as a Director, Orora conducts all appropriate background checks on the relevant person, including reference checks and criminal and bankruptcy record checks.

Prior to a Non-Executive Director's election or re-election by shareholders, the Board provides shareholders with all material information known to Orora which is relevant to the decision of shareholders to elect or re-elect the Director, in order to assist their decision making process. This information is generally contained in the notice of meeting of the Annual General Meeting at which the Director's appointment will be considered by shareholders.

A candidate for election or re-election as a Non-Executive Director will be required to provide the Board or Nomination Committee with all material information and an acknowledgement that he or she will have sufficient time to fulfil his or her responsibilities as a Director.

Further details on the selection process for Directors are set out below under the heading 'Nomination Committee'.

Agreements with Directors and senior executives

Non-Executive Directors are appointed pursuant to a formal letter of appointment and a deed of appointment, which set out the key terms relevant to the appointment, including the term of appointment, the responsibilities and expectations of Directors in relation to attendance and preparation for all Board meetings, appointments to other boards, the procedures for dealing with conflicts of interest, and the availability of independent professional advice.

Non-Executive Directors are expected to spend a reasonable amount of time each year preparing for and attending Board and Committee meetings and associated activities. The other commitments of Non-Executive Directors are considered by the Nomination Committee prior to appointment to the Board and are regularly reviewed.

The Company also has in place a written agreement with the Managing Director and Chief Executive Officer and each senior executive, setting out the terms and conditions of their employment and the obligations they are required to fulfil in their role. Each candidate is required to accept all terms and obligations as a condition of their employment. The key terms of the Managing Director and Chief Executive Officer and other certain senior executives' employment contracts are set out in the Remuneration Report from page 40 of the 2019 Annual Report, which is publicly available on Orora's website.

The Company's practice is to allow its Executive Directors to accept non-executive appointments outside the Company with prior written approval of the Board.

The Board and the Company Secretary

The Board has appointed Ann Stubbings as Company Secretary. Details of the skills, experience and expertise of the Company Secretary are set out on Orora's website [here](#). The Company Secretary is accountable to the Board through the Chairman, and the appointment or removal of the Company Secretary is a matter for the Board as a whole. Each Director is entitled to access the advice and services of the Company Secretary. The role of the Company Secretary is set out in the Board Charter, which is available on Orora's website [here](#).

Board and Committee performance evaluation

The Board undertakes periodic evaluations of the collective performance of the Board, Board Committees and that of the individual Non-Executive Directors and the Chairman, in accordance with the Nomination Committee Charter. The Charter, which is available on Orora's website [here](#), sets out the process for conducting this evaluation, along with a non-exhaustive list of criteria which may be considered in evaluating the performance of the Board. The Chairman meets privately with individual Directors as part of these assessment processes and the results of these assessments are documented and any action plans implemented.

The evaluation may involve surveys by the Directors and the Board, the assistance of external facilitators and consideration of the degree to which each Non-Executive Director has demonstrated any or all of the skills relevant to the position of Non-Executive Director or Chairman, as applicable.

In light of the recent appointment of Brian Lowe commencing as Managing Director and Chief Executive Officer effective 1 October, 2019 and the appointment of new Non-Executive Directors as part of Board succession planning, the Company plans to undertake an evaluation of Board and Committee performance and that of the Chairman during the financial year ending 30 June 2020. The evaluation will be internally facilitated, and involve an assessment of the collective performance of the Board and that of individual Directors. An evaluation of the performance of the Chairman will be conducted by the Chair of the Human Resources Committee.

Senior executive induction and performance evaluation

The Company has an established process for the induction of new senior executives, which enables them to gain an understanding of the Company's financial position, strategies, operations and risk management policies, as well as to actively participate in accordance with their role, at the earliest opportunity following appointment.

The performance of senior executives is reviewed on an ongoing basis, and a formal performance evaluation takes place every six months in accordance with the Company's established evaluation process. Senior executives and the Managing Director and Chief Executive Officer are assessed against measurable, short and long term objectives which are aligned with the Company's business strategy and operating plan, as well as how they have demonstrated behaviours that are consistent with Orora's values. The Managing Director and Chief Executive Officer performs the evaluations of the senior executives. An evaluation of senior executives was last undertaken in July/August 2019. The outcomes of these assessments are then reported to the Board.

The Board is responsible for approving the objectives of the Managing Director and Chief Executive Officer and conducting a formal annual evaluation of the performance of the Managing Director and Chief Executive Officer, including an assessment against these objectives and the demonstration of behaviour consistent with Orora's values.

The outcomes of the performance evaluations of the senior executives and the Managing Director and Chief Executive Officer then contribute to the determination of the senior executives and Managing Director and Chief Executive Officer's remuneration.

The Company's Senior Executive Reward and Evaluation Policy is published on Orora's website [here](#).

Further information relating to the performance evaluation of senior executives can also be found in the Remuneration Report from page 40 of the 2019 Annual Report, which is publicly available on Orora's website.

Diversity

Orora's major centres of operation in Australia, New Zealand and North America, are in some of the most demographically diverse countries. As such, Orora appreciates that diversity is essential to its growth and success. With around 7,200 team members, Orora strives to create an inclusive and respectful environment to optimise diversity of thought and background of all team members. Decisions on hiring, salary, benefits, career progression, termination or retirement are based solely on each team member's ability to do the job regardless of cultural background, disability, gender, family responsibility, religious or political beliefs, age, sexual orientation or any other area of potential difference.

Orora's Talent through Diversity Policy (available on Orora's website [here](#)), was introduced to recognise the positive differences each team member brings to the business and how Orora team members can connect and work together to capture the benefits of these differences.

In 2016, the Company committed to a five-year Diversity and Inclusion Strategy, which outlined three key focus areas:

- building an inclusive culture that supports diversity
- attracting, recognising and rewarding talent from diverse backgrounds
- providing visible senior leadership commitment and accountability on diversity and inclusion.

This strategy is further supported by a strong focus on gender representation in talent acquisition by the Executive Leadership Team and a wide range of initiatives to promote and encourage diversity at Orora. Examples include:

- implementation of the 'Women in Leadership at Orora' program in North America designed to cultivate a diverse leadership talent pipeline, following two programs across Australia and New Zealand
- continuation of a 'Champions of Change' network, which is an influential group of General Managers, empowered and accountable for driving a diverse, talented workforce. During the year, initiatives focused on supporting women in leadership roles, career progression, enhancing awareness of the business benefits associated with diversity and inclusion through storytelling events and company-wide communication channels, and expanding Orora's focus beyond gender and age diversity through the creation of LGBTIQ network, Proud
- Orora's continued sponsorship of the National Association of Women in Operations in Australia
- enhancing the capabilities of Orora people leaders to embrace inclusive leadership behaviours to manage diverse teams
- publishing Orora's Australian workforce gender balance and major diversity initiatives on the publicly available Workforce Gender Equality Agency website
- reviewing male and female remuneration parity in all major functions and levels across the business

- formal networking and mentoring opportunities with senior leaders and Board members
- team member events across Australia, New Zealand and North America celebrating International Women’s Day
- creation of a Champions of Change Workplace by Facebook group available to all employees.

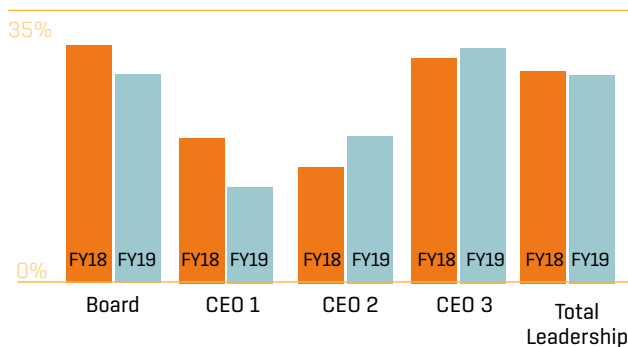
Further details of Orora’s gender diversity initiatives are set out on page 32 of the Annual Report which is publicly available on Orora’s website.

A key component of Orora’s diversity initiatives is increasing female representation in the organisation.

Orora continued to consolidate its performance against achieving its target of 30% of new team member female hires (at Orora Group and senior leadership levels, respectively) during the financial year ended 30 June 2019. As at 30 June 2019, new team member female hires at a Group level was 35.75% and 28.1% within leadership levels. Most significantly, an improvement was made within global salaried roles, with women representing 39.75% of all new hires. Further details of Orora’s performance against these targets is set out on page 32 of the Annual Report, which is publicly available on Orora’s website.

As at 30 June 2019, the percentage of women employed by the Orora Group as a proportion of the total workforce was 24.1% and the proportion of women employed at senior leadership levels was 29%. ‘Senior leadership’ for this purpose includes all team members who are no more than three levels below the Managing Director and Chief Executive Officer, whose roles range from the initiation and implementation of strategies, through to the development and continuous improvement of systems and practices that deliver on these strategies and help to realise organisational aims. A breakdown of the percentage of female representation at the Board and each leadership level in the business is outlined in the table below.

Female representation at each leadership level



Female representation on the Board remained the same throughout the reporting period. A new, additional Director, Mr Sindel, was appointed by the Board during the period to further strengthen the Board’s skills and experience as noted in pages 5 and 6 of this Statement.

Overall, Orora has focused much of its diversity activity in the last few years on its Australian operations where female representation in Australia has increased slightly from 14% at the time of listing in 2013 to a current level of 18%. The number of female team members is higher in New Zealand and North America, with levels currently at 23.5% and 29%, respectively.

Orora is committed to continuing to improve its gender diversity across all businesses in the Orora Group.

Focus will also continue on reviewing and addressing any gender pay equity differentials and enhancement of recruitment and retention procedures to attract and retain key female talent.

Orora is a “relevant employer” under the *Australian Workplace Gender Equality Act 2012 (Cth) (WGE Act)*. As such, Orora’s most recent “Gender Equality Indicators”, as defined in the WGE Act, will be made available on the Workplace Gender Equality Agency’s website.

Principle 2: Structure the Board to add value

The members of the Board as at the date of this Statement are set out below. Details of each Board member's tenure, experience, expertise and qualifications are set out on Orora's website [here](#).

- C I Roberts (Chairman) – Independent Non-Executive Director
- N D Garrard – Managing Director and Chief Executive Officer¹
- A P Cleland – Independent Non-Executive Director
- S L Lewis – Independent Non-Executive Director
- G J Pizzey – Independent Non-Executive Director
- A R H Sindel – Independent Non-Executive Director
- J L Sutcliffe – Independent Non-Executive Director

As announced to the ASX on 15 August 2019, T J Gorman commences as an Independent Non-Executive Director on 2 September 2019.

Composition of the Board

The Board is committed to ensuring that it is comprised of individuals who collectively have the appropriate skills and experience to develop and support the Board's responsibilities and objectives. The Board's composition is determined based on criteria set out in the Company's Constitution and the Board Charter, including:

- a majority of Independent Non-Executive Directors and a Non-Executive Director as Chairman
- a majority of Directors having extensive knowledge of the Company's industries, and those who do not, having extensive expertise in significant aspects of financial reporting and risk management of large companies
- a number of Directors having experience in the countries in which the Company operates
- re-election of Directors at least every three years (except for the Managing Director and Chief Executive Officer).

With the exception of the Managing Director and Chief Executive Officer, all other members of the Board are Non-Executive Directors and have been determined by the Board to be independent.

The Board seeks to ensure that:

- at any point in time, its membership represents an appropriate balance between Directors with experience and knowledge of the Orora Group, and Directors with an external or fresh perspective
- there is a sufficient number of Directors to serve on Board Committees without overburdening the Directors or making it difficult for them to fully discharge their responsibilities
- the size of the Board is appropriate to facilitate effective discussion and efficient decision making.

In reviewing its membership, the Board adheres to Orora's diversity framework, the Talent through Diversity Policy. Further detail about this policy is set out under Principle 1 of this Statement.

Nomination Committee

The Nomination Committee of the Board oversees the appointment, induction and succession planning process for Non-Executive Directors, and the selection, appointment and succession planning process of the Company's Managing Director and Chief Executive Officer. Details of the nomination, selection and appointment processes are available in the Nomination Committee Charter, which is available on Orora's website [here](#).

The Nomination Committee Charter, which was reviewed during the reporting period to ensure compliance with the ASX Principles, sets out the Committee's responsibilities. This includes making recommendations to the Board on the appropriate skill mix, personal qualities, expertise and diversity of the Board, following the annual assessment of the Board, Board Committees and the Non-Executive Directors.

When a vacancy in the position of Non-Executive Director exists or there is a need for particular skills, the Nomination Committee, in consultation with the Board, determines the selection criteria based on the skills deemed necessary, having regard to the skills and experience of the Board as referred to in the Board skills matrix. The Committee identifies potential candidates, with advice from an external third party where appropriate. The Board then appoints the most suitable candidate. This process was followed for the recent appointments of Messrs Sindel and Gorman. Board appointees must stand for election at the next Annual General Meeting of shareholders following their appointment.

The Nomination Committee also makes recommendations to the Board and oversees implementation of the procedure for evaluating the performance of the Board, the Board Committees and each Non-Executive Director, and also oversees and makes recommendations to the Board in respect of any ongoing training requirements for Directors.

The Nomination Committee comprises three Independent Non-Executive Directors, and the Chairman of the Board is the Chairman of the Committee. The names of the members as at the date of this Statement are set out below and further details of their profiles are set out on Orora's website.

- C I Roberts (Chairman) – Independent Non-Executive Director
- A P Cleland – Independent Non-Executive Director
- J L Sutcliffe – Independent Non-Executive Director

The Company Secretary is the Secretary of the Nomination Committee

Nomination Committee members are not involved in making recommendations to the Board in respect of themselves. All Nomination Committee matters were dealt with by the full Board during the reporting period and consequently there was no separate meeting of the Nomination Committee.

Board skills matrix

The Board recognises that having a range of different skills, backgrounds, knowledge, diversity and experience represented amongst its Directors is important to ensure robust decision-making processes, with a diversity of viewpoints, and to developing and achieving the Company's strategic aims. The Board seeks to ensure that it continues to have the right balance of skills, independence, experience and collective knowledge to discharge its duties.

The Company has established a Board skills matrix which sets out the range of skills, backgrounds, knowledge, diversity and experience relevant to Orora and currently represented on the Board. The Board skills matrix is reviewed on a regular basis and updated as required. The matrix was last amended in July 2019. A summary of the Board skills matrix is set out below.

¹ Mr Garrard will retire as Managing Director and Chief Executive Officer on 30 September 2019 and be succeeded by Mr Brian Lowe on 1 October 2019.

SKILLS MATRIX



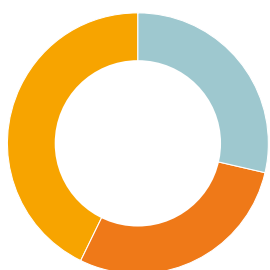
* Includes packaging, manufacturing, FMCG, food and beverage, recycling, industrials and logistics

The skills attributed to each Director recognise their experience acquired through current and previous executive and other non-executive roles. Further details of each Director’s qualifications and experience can be found on pages 12 and 13 of the 2019 Annual Report, which is publicly available on Orora’s website.

The Board considers that there are currently no significant gaps in the skill set that it seeks to have represented on the Board, and that the skills and experience of the Directors are relevant and appropriate to Orora.

As well as diversity amongst the skill set of the Board, the Company aims to have an appropriate mix of gender, age and cultural background represented on the Board. Further details of the Company’s diversity objectives and Talent through Diversity Policy are set out under Principle 1 above. The current age and gender diversity of the Board is shown in the charts below.

AGE DIVERSITY



40-49 years
50-59 years
60+ years

GENDER DIVERSITY



Men
Women

The Nomination Committee is responsible for regularly reviewing the succession plans in place for membership of the Board to ensure an appropriate mix of skills, experience, expertise and diversity is maintained.

Directors’ independence

The Board has adopted specific principles in relation to Non-Executive Directors’ independence as set out in the Board Charter. These state that to be deemed independent, a Director must not be a member of management and must comply with various criteria including:

- not being a substantial shareholder of the Company or otherwise associated directly or indirectly with a substantial shareholder of the Company not, within the past three years, having been employed in an executive capacity by the Company or another Orora Group member, or having been a Director within three years after ceasing to hold any such employment
- not, within the past three years, having been a professional adviser to the Company or Orora Group either as a principal, a material consultant, or an employee materially associated with the service provided not being a partner in or controlling shareholder, or executive officer of a material supplier or customer of the Company or Orora Group, or otherwise being associated, directly or indirectly (to any significant extent), with a material supplier or customer
- not having a material contractual relationship with the Company or Orora Group other than as a Director of the Company being free from any interest and any business or other relationship that could, or could reasonably be perceived to, materially interfere with the Director’s ability to act in the best interests of the Company having the capacity to devote the necessary time to the important tasks entrusted to him/her as a Director of the Company.

The Board undertakes an annual review of the extent to which each Non-Executive Director is independent, having regard to the criteria set out in the Board Charter and any other relevant relationship of the Non-Executive Director. As part of this review process, each Director is required to make an annual disclosure of information based on the independence criteria to the Board. Each Director is also required to update the Board as soon as reasonably practical if any event occurs throughout the year which may affect the independence of that Director.

As at the date of this Statement, the Board considers that each Non-Executive Director (being C I Roberts, A P Cleland, S L Lewis, G J Pizzey, A R H Sindel and J L Sutcliffe) is independent. The Board also considers that TJ Gorman is independent.

The Board has agreed that, in the absence of special circumstances, the tenure for Non-Executive Directors should be limited to a maximum of ten years, to ensure Directors remain demonstrably independent, with a view to the best representation of the interests of shareholders. The Board Charter reflects this policy. The Board Charter contemplates that a Non-Executive Director will resign at the next Annual General Meeting after that Director has served nine years on the Board, in the absence of special circumstances.

The role of the Chairman

The Board Charter provides that the Chairman should be an Independent Director and should not be the Managing Director and Chief Executive Officer of the Company. The Chairman, C I Roberts, is considered by the Board to be independent and his role is separate to that of the Managing Director and Chief Executive Officer.

The Chairman is responsible for the leadership of the Board, including taking all reasonable steps to ensure that the Board functions effectively, and for communicating the views of the Board to the public. The particular responsibilities of the Chairman are outlined in the Board Charter, and include:

- setting the agenda for the matters to be considered at meetings of the Board
- managing the conduct at, and frequency and length of, Board meetings so as to provide the Board with an opportunity to have a detailed understanding of issues affecting the Company's business operations, the Company's current financial position and performance, and any opportunities or challenges facing the Company
- facilitating open and constructive communications between members of the Board and encouraging their contribution to Board deliberations.

In accepting the position, the Chairman has acknowledged that the role will require a significant time commitment and has confirmed that other positions will not hinder the effective performance of the role of Chairman.

Director induction and development

Orora has in place a formal process to educate new Directors about the operation of the Board and its Committees, any financial, strategic, operational and risk management issues, the corporate strategy, and the expectations of performance of Directors. This induction program includes providing new Directors with access to previous Board and Committee meeting minutes, Orora's policies and the strategic plan, and facilitating meetings with senior executives. Messrs Sindel and Gorman participated in this induction program.

Directors visit Orora facilities on an ongoing basis and meet with management to gain a better understanding of business operations. During the financial year ended 30 June 2019, the visits to Orora sites by Directors included the Paper & Recycling facility at Botany, New South Wales, and the Orora Visual and Pollock Orora sites in Dallas, Texas. In previous years, the Directors have also visited a number of other sites across Orora's Australasian and North American operations. Directors are also given access to continuing education opportunities to update and enhance their skills and knowledge.

Independent professional advice and access to information

Each Director has the right to access all relevant Company information and the senior executives and, subject to prior consultation with and approval from the Chairman, may seek independent professional advice from an adviser suitably qualified in the relevant field at the Company's expense.

A copy of the advice received by the Director will be made available for all other members of the Board.

Executive Committee

The Executive Committee Charter, which is available on the Company's website [here](#), sets out the responsibilities of the Executive Committee. The Executive Committee Charter was reviewed during the reporting period for ongoing compliance with the ASX Principles. The Committee deals with matters referred to it by the Board or with urgent matters that may not be deferred until the next meeting of the Board. A majority of the Executive Committee members must be independent. The names of the members of the Executive Committee as at the date of this

Statement are set out below and further details of their profiles are available on the Company's website.

- C I Roberts (Chairman) – Independent Non-Executive Director
- G J Pizzey – Independent Non-Executive Director
- N D Garrard – Managing Director and Chief Executive Officer
- S L Lewis – Independent Non-Executive Director

The Company Secretary is the Secretary of the Executive Committee.

Executive Committee agendas and papers are available to all other Non-Executive Directors, who are also encouraged to attend meetings of the Executive Committee as available. The Executive Committee met twice during the reporting period, all other matters being dealt with by the full Board. The Committee members' attendance at Executive Committee meetings is disclosed on page 36 of the 2019 Annual Report, which is publicly available on Orora's website.

Principle 3: Act ethically and responsibly

Code of Conduct and Ethics

Orora recognises the importance of honesty, integrity and fairness in conducting its business, and is committed to increasing shareholder value in conjunction with fulfilling its responsibilities as a good corporate citizen. All Directors, managers and team members are expected to act with the utmost integrity and objectivity, striving at all times to enhance the reputation and performance of the Company.

Orora believes that it is not only required to abide by the laws in each country in which it operates, but that it must also conduct its business in accordance with internationally accepted practices and procedures. The Board and senior management are committed to upholding these core principles, which are captured in Orora's Code of Conduct and Ethics Policy.

The Orora Code of Conduct and Ethics was recently refreshed, re-emphasising a strong culture of integrity and ethical conduct. A new independent Anti-Bribery and Corruption policy was also implemented and the Whistleblower Policy (known as the Orora Integrity Reporting Policy) was refreshed. These policies cover expectations on a broad range of issues, including environmental management, health and safety, human rights, community engagement, political donations and participation, use of information and its security, market disclosure, fraud, bribery, corruption and the avoidance of conflicts of interest and are available on Orora's website [here](#).

Team members have a nominated supervisor to whom they may refer any issues arising from their employment, including allegations of breaches of the Code of Conduct and Ethics Policy or other policies, or they may use the Orora Integrity Reporting Service to report breaches.

Orora has a compliance training program in place which is completed by team members across the business. This program supports the principles set out in Orora's Code of Conduct and Ethics Policy and other applicable policies. Orora also has a comprehensive competition/anti-trust compliance training program.

Material breaches of Orora policies, including the Code of Conduct and Ethics Policy and the Anti-Bribery and Corruption policy, are reported to the Board or the relevant Board Committee.

Conflict of interest

Directors must keep the Board advised, on an ongoing basis, of any interest that could potentially conflict with their duties to the Company. The Board has developed procedures to assist Directors to disclose potential conflicts of interest and, each year, all Non-Executive Directors complete independence declarations. Where the Board believes that a material conflict exists for a Director on a Board matter, the Director concerned does not receive the relevant Board papers and is not present at the meeting whilst the item is considered.

Orora Integrity Reporting Service

Orora's governance framework includes a Whistleblower Policy (known as the Orora Integrity Reporting Policy) which was recently refreshed to ensure compliance with recently enacted legislation. Orora operates the Orora Integrity Reporting Service through an independent third party to facilitate reporting of potential misconduct within the Company. The Orora Integrity Reporting Policy can be found on Orora's website [here](#).

The Orora Integrity Reporting Service enables team members to report potential misconduct, including illegal activity, breach of the Code of Conduct and Ethics Policy, breach of the Anti-Bribery and Corruption Policy, harassment or discrimination, misleading or deceptive conduct of any kind, unethical behaviour and health, safety or environmental hazards. Matters raised are reported to the Board through either the Audit & Compliance Committee or the Human Resources Committee, and the program is periodically reviewed for its effectiveness, and promoted to team members across the Orora Group.

The Board reviews and approves the Code of Conduct and Ethics Policy and the Integrity Reporting Policy, and processes are in place to promote and communicate these policies to team members.

A Third Party Complaints contact facility is also available on Orora's website to enable third parties such as suppliers, consumers, contractors and customers to report potential misconduct within the organisation.

Fraud Policy

In addition to the Code of Conduct and Ethics Policy and the Orora Integrity Reporting Service, the Orora Corporate Fraud Framework and Policy outlines the responsibilities and strategies to identify fraud within the Orora Group, and the processes for reporting fraud and recovering losses.

A Valued Team

The Company recognises that its team members are its most valuable asset and the foundation of its success. Orora is committed to building an inclusive culture and outstanding performance through key focus areas of people development, leadership, communication and diversity. The Orora culture program, 'The Orora Way', defines what the Company and its team members believe, what they value and what they deliver. The Company's Belief Statement and Values (Teamwork, Passion, Respect and Integrity) are the foundation of the business and are embedded in all human resources processes including induction and on-boarding programs, recruitment, performance review and development programs.

A range of initiatives have been put in place to support and drive an inclusive, performance-focused culture. These initiatives include regular Managing Director and Chief Executive Officer-led 'town hall' meetings with all team members, implementation of Workplace by Facebook to enable Orora team members to connect, communicate and collaborate, regular newsletter communications for all team members, and more clearly defined accountabilities at all levels of the Orora Group.

Leadership and Talent Development

Orora strives to strengthen and grow the potential of all team members. This includes providing career pathways, coaching, mentoring, stretch assignments and a range of training and development opportunities. 'Orora Global University' (OGU) is Orora's corporate learning initiative to develop core skills and competencies across the business and to develop leadership capability. OGU houses over 360 online and facilitated courses for team members, including a complete suite of sales training, technical training in areas such as information technology and product manufacturing, and leadership programs provided by an affiliate of Harvard University. A dedicated team based in Orora North America continues to enhance and supplement the programs available to team members through OGU.

Sustainability

Orora's approach to sustainability is founded on The Orora Way and Orora's values of Teamwork, Passion, Respect and Integrity. Based on these values, sustainability is managed through three focus areas: People, Planet and Prosperity. Through these focus areas, Orora works closely with customers to improve the sustainability outcomes of the products and services it provides.

Guided by The Orora Way and Orora's commitments as a signatory to the United Nations Global Compact's (UNGC) Ten Principles covering human rights, labour, environment and anti-corruption, Orora's sustainability strategy is focused on achieving shared benefits for the communities in which Orora operates, the environment, customers and Orora's operations.

Under the 'Planet' element of the program, a large part of Orora's business is based on working towards the principles of a circular economy. This means ensuring the main packaging types produced by Orora are recyclable and contain recyclable content. The main packaging types produced by Orora; namely, fibre, glass and aluminium, are all inherently recyclable and contain significant recycled content.

Orora also works towards reducing the environmental impact of its operations via its EcoTargets. These targets for reducing CO₂ emissions, waste to landfill and water use, were announced on World Environment Day in 2014 and were to be achieved by 30 June 2019. Orora has, pleasingly, surpassed all Eco Targets for CO₂, waste to landfill and water, including reductions in the use of potable water. Performance against the Eco Targets was achieved despite increasing production and successful commissioning of significant new plants such as Botany Mill. Further information can be found on pages 28 and 29 of the 2019 Annual Report. Orora is developing new Eco Targets, to be announced during the financial year ending 30 June 2020.

Work on understanding the potential impacts of climate change on Orora operations continued during the period to 30 June 2019, in part, to recognise Orora's obligations under Principle 7 of the UNGC, which requires businesses to support a precautionary approach to environmental challenges. Orora's work on its CO₂ Eco Target over the last five years has been its main response to recognising this principle. External consultants were engaged during the latter part of the 2019 financial year to review and begin implementing the findings of the Taskforce on Climate Related Financial Disclosure to better understand the potential impacts of climate change on Orora. This work will be completed by 30 June 2020.

Orora's EcoTarget on CO₂ emissions reduction has been supported by a longstanding energy efficiency program, which has resulted in a ~10% improvement in energy intensity and was a prime contributor to Orora surpassing its CO₂ Eco Target.

As at 30 June 2019, approximately 80% of Orora's Australian production sites had installed new monitoring and measurement equipment to understand site energy use and allow for improved benchmarking of energy consumption. The energy efficiency program was also initiated in New Zealand. Orora received recognition for its energy efficiency program by winning two Energy Efficiency Council of Australia awards in 2019.

Other energy efficiency initiatives included installing insulation on steam and condensate lines, further LED lighting systems and variable speed drive system installation. This resulted in Orora generating over forty thousand Energy Saving Certificates under New South Wales' Energy Saving Certificate Scheme.

Energy intensity will continue as an important part of the program as Orora resets its Eco Targets over the next financial year.

Orora also continued to examine ways of increasing its use of renewable energy through the installation of small scale solar systems at a number of sites during the period, with more sites planned. These renewable energy initiatives followed Orora's 2018 entry into two long-

term power purchase agreements with renewable energy providers to supply wind-generated electricity to Orora's South Australia, Victorian and New South Wales operations. These agreements secured the supply of renewable energy for volumes equivalent to 80% of Orora's total electricity requirements in Australia.

Orora also recognises the significant and detrimental impact of illegal logging and deforestation on the global economy, society and the environment. In response, Orora has implemented the Responsible Fibre Sourcing Policy, where fibre from traceable and socially and environmentally responsible sources is used in the manufacture of Orora's paper and cartonboard products in Australia, New Zealand and North America. Orora also implemented a forestry certification chain of custody program for its fibre-based businesses in Australia and New Zealand. A chain of custody allows for traceability of wood and fibre products from the forest lot to the end customer. Orora gives preference to suppliers with credible, independent chain of custody certification based on international standards and transparent and traceable supply chains.

Orora has a strong focus on the 'People' element of its sustainability program. A key feature of this is reflected through the development and implementation of a Supplier Assurance Framework to identify and mitigate potential human rights and environmental issues within its supplier base across both its Australasian and North American businesses.

A community engagement program has also been developed through which Orora positively and actively contributes to the communities in which the Company operates. During the financial year ended 30 June 2019, Orora supported many charity groups across Australia, New Zealand and North America.

A commitment to keeping people safe is a core value for Orora team members. Further information on Orora's approach to work health and safety can be found under Principle 7 of this Statement and on pages 30 and 31 of the Annual Report.

Further, Orora is strongly committed to developing an inclusive and respectful work environment, to optimise diversity of thought and background. Further information on Orora's approach to diversity and inclusion can be found under Principle 1 of this Statement and on pages 30 and 31 of the Annual Report.

The third of Orora's sustainability focus areas is 'Prosperity'.

Orora is strongly committed to ensuring sustainability is integral to its customer relationships and works with its customers to reduce their environmental impact by utilising packaging produced by Orora that is both recyclable and contains recycled content.

There was an increased focus by many customers on greater use of fibre-based packaging. Orora introduced the innovative Accu-Label fruit labelling system which gives customers the ability to use paper fruit labels as an alternative to plastic, and the Limotronic digital printer to the market, giving customers the ability to print directly on carton board, removing the need for plastic labels on boxes. Orora also trialled in market fibre-based produce trays, fibre punnets and fibre bubble wrap as alternatives to plastic. Further information can be found on page 32 of the Annual Report.

As an Australian-headquartered and listed manufacturing business operating across seven countries, Orora makes a significant economic contribution to the communities in which it operates. During the reporting period, an Orora-wide approach to community engagement was launched, which aims to contribute to the prosperity of the communities in which Orora operates. This approach focuses efforts on three broad – advancing jobs, skills and people; addressing the sustainable energy challenge; and recycling for a sustainable future. Further information, including the initiatives that Orora supported under of each of these pillars can be found on page 32 of the Annual Report.

Principle 4: Safeguard integrity in corporate reporting

Audit & Compliance Committee

The Audit & Compliance Committee has a documented Charter approved by the Board, which is the subject of regular review, to ensure ongoing compliance with the ASX Principles. The Audit & Compliance Committee Charter is available on Orora's website [here](#). The Audit & Compliance Committee Charter was reviewed during the reporting period and no changes were required.

The Audit & Compliance Committee Charter provides that all members of the Audit & Compliance Committee must be Non-Executive Directors, the majority of whom are independent, and the Chairman cannot be the Chairman of the Board. At least one member of the Audit & Compliance Committee must be a qualified accountant or other finance professional with relevant experience of financial and accounting matters.

The Audit & Compliance Committee assists the Board in fulfilling its responsibility for oversight of the quality and integrity of the accounting, auditing and financial reporting processes of the Company, the audits of the Company's Financial Statements, the performance of the Company's internal and external auditors and the Company's processes to manage risk. The Committee Charter provides that the Committee has the authority and resources necessary to discharge its duties and responsibilities, including meeting with the internal and/or external auditors without management present.

The Committee approves the appointment, or dismissal, of the head of the Company's internal audit function. The head of the internal audit function provides regular reports directly to the Committee.

The Committee is responsible for the appointment, compensation, retention and oversight of the external auditor, including the independence of the external auditor, and review of any non-audit services provided by the external auditor. The Audit & Compliance Committee's policy is to review the performance of the external auditor regularly regarding quality, costs and independence.

The names of the members of the Audit & Compliance Committee as at the date of this Statement are set out below. Further details of their profiles, including their relevant experience and qualifications, are set out on the Company's website.

- S L Lewis (Chairman) – Independent Non-Executive Director
- J L Sutcliffe – Independent Non-Executive Director
- A P Cleland – Independent Non-Executive Director
- C I Roberts – Independent Non-Executive Director

The Company Secretary is the Secretary of the Audit & Compliance Committee.

The internal and external auditors, the Managing Director and Chief Executive Officer and the Chief Financial Officer are invited to the Audit & Compliance Committee meetings at the discretion of the Committee.

The Audit & Compliance Committee is required under its Charter to meet at least quarterly and otherwise as necessary. The Committee met four times during the year. The Committee members' attendance records are disclosed in the table of Directors' meetings on page 36 of the 2019 Annual Report, which is publicly available on Orora's website. Refer to Principle 7 of this Statement for further information in relation to Orora's Audit & Compliance Committee and risk management strategies.

External Audit

PricewaterhouseCoopers was appointed as the external auditor of the Company by the shareholders at the Company's Annual General Meeting in 2014. The external auditor provides a declaration of independence to the Audit & Compliance Committee twice a year (refer to page 58 of the 2019 Annual Report, which is publicly available on Orora's website). Fees paid to the external auditor, including a breakdown of fees for non-audit services, are noted in the Company's Financial Statements on page 110 of the 2019 Annual Report.

The external auditor met with the Audit & Compliance Committee without management being present at each Committee meeting held during the reporting period.

Corporate reporting

A risk management and internal control system is in place to manage the Company's material business risks and to report on whether those risks are being effectively managed.

The Managing Director and Chief Executive Officer and Chief Financial Officer each reports on and declares in writing to the Board as to the effectiveness of the Company's management of its material business risks, in accordance with the ASX Principles.

The Board has received the relevant declarations from the Managing Director and Chief Executive Officer and the Chief Financial Officer in accordance with section 295A of the Corporations Act 2001 (Cth) and the relevant assurances required under the ASX Principles for the financial year ended 30 June 2019.

Attendance of external auditors at Annual General Meeting

The lead audit partner of PricewaterhouseCoopers in charge of the Company's audit attends the Company's Annual General Meeting and is available at the Annual General Meeting to answer any shareholder questions about the conduct of the audit and the preparation and content of the auditor's report.

Principle 5: Make timely and balanced disclosure

Continuous disclosure

Orora has established policies and procedures to ensure timely and balanced disclosure of all material matters concerning the Company, and to ensure that all investors have access to information on Orora's financial performance. These policies and procedures include a comprehensive Disclosure Policy that establishes processes for identifying matters that may have a material effect on the price of the Company's securities, notifying such matters to the ASX, posting relevant information on the Company's website and issuing media releases. A copy of the Disclosure Policy is available on Orora's website [here](#).

Principle 6: Respect the rights of security holders

Investor relations

The Company has, through its investor relations team, implemented an investor relations program to facilitate effective two-way communication and interaction with investors.

As part of this program, the Company regularly holds investor roadshows (following its results announcements) in Australia, Asia and North America, as well as additional ad-hoc investor meetings and conference calls with institutional investors, private investors and sell-side analysts. The Company has also published internally a set of Investor Relations Guidelines which codify the Company's existing investor relations procedures, and which reflect the Company's commitment to the highest standards of corporate governance. These guidelines complement the Company's Disclosure and Shareholder Communications Policies, both of which are available on Orora's website.

The Company has a specific "Investors" section on its website where all relevant corporate governance information can be accessed, including the names and qualifications of the Board and the Executive Leadership Team, the Company's Constitution, Board and Committee Charters, and other corporate governance policies referred to in this Statement. This section also contains information on the Company's share price and links to the Company's activities, past market communications and an investor calendar setting out key dates. Shareholders can also request information from, and communicate directly with, the Company online via the "Enquiries" page on its website. This page is constantly monitored and is used broadly by retail and institutional investors.

The Company's website also contains copies of its ASX announcements, Annual Reports and financial reports, as well as relevant presentations and supporting material provided to the media and the investment community. Investors can also keep up-to-date with the Company's news and announcements by following Orora on Facebook, LinkedIn and Twitter.

Details of other forms of shareholder communication are set out in the Shareholder Communications Policy. The Shareholder

Communications Policy describes Orora's approach to promoting effective communication with shareholders, such as:

- the Annual Report, including relevant information about the operations of the consolidated entity during the year, key financial information and changes in the state of affairs, is available on the Orora website
- the half year and full year financial results are announced to the ASX and are available to shareholders via the Orora and ASX websites
- all announcements made to the market, and related information (including presentations to investors and information provided to analysts or the media during briefings), are available to all shareholders on the Company's website after they are released to the ASX
- an audio recording of the Chairman's and Managing Director and Chief Executive Officer's addresses at the Annual General Meeting will be available on the "Investors" section of the Orora website following the Annual General Meeting, together with other Annual General Meeting materials, including notices of meetings and associated explanatory material.

All ASX announcements, media releases and financial information are made available on Orora's website within one day of public release.

A copy of the Shareholder Communications Policy is available on Orora's website [here](#).

Participation at shareholder meetings

The Board encourages full participation by shareholders at the Annual General Meeting to ensure a high level of Director accountability to shareholders and shareholder identification with the Company's strategy and goals.

Shareholders who are unable to attend the Annual General Meeting in person will be provided with an opportunity to vote and submit questions to the Company, including online via Orora's website, in advance of the meeting. Questions received from shareholders will be collated and the Chairman will seek to address as many of the most frequently asked questions as possible during the Annual General Meeting.

Electronic communications

All shareholders are encouraged to elect to receive communications from the Company and its share registry electronically, either by submitting a paper form (provided by the Company) or making an election online. In addition, shareholders are able to communicate directly with the Company and its share registry electronically, via the contact details set out on Orora's website.

Principle 7: Recognise and manage risk

Audit & Compliance Committee

As noted in this Statement, the Audit & Compliance Committee provides assistance and advice to the Board in fulfilling its responsibility relating to risk management. Management is responsible for identifying, managing and reporting to the Board on risk.

The Audit & Compliance Committee is responsible for reviewing the Company's policies for risk assessment and risk management, by:

- assessing the steps management has taken to control such risks to the Company
- reviewing the Company's Enterprise Risk Management (ERM) framework and policy for risk appetite, including the procedures for identifying strategic and business risks and controlling their financial impact on the Orora Group and the operational effectiveness of the policies and procedures related to risk and control
- reviewing the internal audit team's analysis and independent appraisal of the adequacy and effectiveness of the Company's risk management and internal control system.

The Audit & Compliance Committee has access to the resources and authority necessary to discharge its duties and responsibilities, including in relation to retaining and terminating outside advisors, experts or consultants, as it deems appropriate. In discharging its role, the Audit & Compliance Committee is also empowered to investigate any matter brought to its attention.

Refer to Principle 4 of this Statement for further discussion on the Audit & Compliance Committee.

Risk Management Framework

Orora understands and recognises that rigorous risk and opportunity management is essential for corporate stability and for sustaining its competitive market position and long term performance. The following objectives drive Orora's approach to risk management:

- having a culture that is risk aware and supported by high standards of accountability at all levels
- achieving a truly integrated risk management approach in which risk management forms part of all key organisational processes
- supporting more effective decision making through better understanding and consideration of risk exposures
- enhancing shareholder value through improved share price and earnings growth in the short to medium term whilst building a sustainable business for the longer term
- improving stakeholder confidence and trust
- enhancing organisational efficiencies
- safeguarding the Company's assets – human, property, reputation and knowledge
- enabling the Board to fulfil its governance and compliance requirements.

Orora has implemented an ERM framework to improve its ability to meet the above objectives and achieve the desired outcomes. The approach incorporates the principles of effective risk management, as set out in the Global Risk Management Standard ISO 31000. A summary of Orora's Risk Management Framework can be found on Orora's website [here](#).

In achieving effective risk management, Orora recognises the importance of leadership. As such, the Board and senior executives have responsibility for driving and supporting risk management across the Orora Group. Each business group within the Company then has responsibility for implementing this approach and adapting it, as appropriate, to its own circumstances.

ERM seeks to apply risk management across the entire organisation and it does this so that all material risks can be identified, assessed and managed. In support of this approach, the Board sets the risk appetite of the organisation to take account of safety, environment, reputation and corporate governance risks, in addition to financial risks. Orora's assurance function, which includes the internal audit team, plays a key role in reviewing the effectiveness of Orora's compliance and control systems, including risk management. Findings from reviews are communicated in formal reports to the Board and the Audit & Compliance Committee, and then appropriate action is taken to support the maintenance of a strong control environment. A summary of Orora's risk related policies can be found with other corporate governance policies on Orora's website [here](#).

The Audit & Compliance Committee reviews the Company's risk management framework on an annual basis to ensure that it continues to be sound. The framework was reviewed during the financial year ended 30 June 2019 and it remains "fit for purpose" and will be reviewed on an ongoing basis for continuous improvement opportunities.

Internal control

The Board accepts responsibility for oversight of the effectiveness of the Company's internal control environment. The Board's policies on internal governance control are comprehensive, as noted earlier in this Statement, and include clearly drawn lines of accountability and delegation of authority, as well as adherence to the Code of Conduct and Ethics Policy. In order to effectively discharge these responsibilities, the Company has a number of assurance functions (including internal audit) to independently review the control environment and provide regular reports to the Board, the Audit & Compliance Committee and management committees. These reports and associated recommendations are considered and acted upon to maintain or strengthen the control environment.

The assurance function assists the Board to ensure compliance with the internal controls and risk management programs by regularly reviewing the effectiveness of the Company's compliance and control systems. The Group Manager, Risk and Assurance (Internal Audit) reports directly to the Audit & Compliance Committee and may request any member of the Audit & Compliance Committee to call a meeting of the Committee. The Audit & Compliance Committee is responsible for approving the scope of the internal audit plan, overseeing the performance of the internal audit team and reporting to the Board on the status of the risk management system.

Economic, environmental and social sustainability risks

Orora's ongoing commitment to assessing opportunities and exposure to material risks is in accordance with the ASX Corporate Governance Council's Recommendation 7.4.² Orora's principal risks that could have a material impact on the Company, together with the Company's mitigation strategies for those risks, were reviewed during the period to 30 June 2019 and described on pages 33 and 34 of the Annual Report.

² Recommendation 7.4: A listed entity should disclose whether it has any material exposure to economic, environmental and social sustainability risks and, if it does, how it manages or intends to manage those risks. Source: *Corporate Governance Principles and Recommendations*, Australian Securities Exchange Corporate Governance Council (3rd edition), 2018.

Orora's approach to sustainability is framed by its obligations as a signatory to the UNGC, together with work undertaken in 2015, 2018 and 2019 by external consultants to understand the external and internal sustainability risks and opportunities.

Subject to the principal risks, Orora has determined that it does not, at this time, otherwise have a material exposure to environmental or social sustainability risks.

Orora will continue to monitor any potential economic, environmental and social sustainability risks, and will continue to enhance response plans to address any such risks. Orora has developed and continues to implement response plans to address its most significant potential environmental and social sustainability impacts. Details of Orora's continued approach to dealing with certain of these potential impacts, including ethical sourcing and safety, are included on pages 29 to 32 of the 2019 Annual Report. Orora intends to carry out a sustainability materiality assessment process on a periodic basis as part of the normal internal risk assessment cycle, and respond to new risks that emerge as required.

Orora's sustainability activity is overseen by both the Board and the Executive Leadership Team, with regular updates provided to both groups as part of the Legal Governance and Sustainability Report prepared by the Group General Counsel and Company Secretary.

Work Health and Safety

Orora is committed to providing a safe and healthy work environment for its team members, contractors and visitors, and continues to work towards the target of 'no injuries'. The Board is responsible for oversight of Orora's work health and safety and management provides regular reports to the Board as to safety performance. The Board also receives updates on safety initiatives and performance during its regular Orora site tours.

Orora's focus on safety, and its senior executives' commitment to safety leadership, is also evident in the safety overlay that is applied to the short term incentive (STI) component of all senior executives' remuneration. Any STI grant which may be made to a senior executive upon satisfaction of certain hurdles is also subject to the Orora Group's performance against a set of safety objectives, measured against key safety metrics. In the event that these safety objectives are not met, any STI grant may be reduced by up to 10%. The Board exercised its discretion to reduce the STI granted to certain eligible senior executives for the year ended 30 June 2019 due to safety objectives not being achieved.

Orora has published internally its work health and safety policy and strategy, as well as compliance standards, procedures and plans applicable to all Orora sites.

In addition, Orora operates a Safety Leadership Program to better equip leaders to more effectively manage safety in their areas of responsibility.

Health and wellbeing programs are also run across business groups.

Orora also has systems in place to address supply chain exposures in the jurisdictions in which it operates, including 'Chain of Responsibility' legislation in Australasia and 'Carrier Safety Administration' regulations in the United States.

Further details of Orora's work health and safety activities and performance are set out on page 30 and 31 of the 2019 Annual Report.

Principle 8: Remunerate fairly and responsibly

Human Resources Committee

The Human Resources Committee reviews and makes recommendations to the Board on remuneration packages and policies applicable to the Managing Director and Chief Executive Officer, senior executives and Non-Executive Directors.

It is also responsible for oversight of Orora's policies and procedures for retention of senior executives, incentive schemes, executive development and succession plans, and human resource plans for the business. All of the members of the Human Resources Committee are required to be Non-Executive Directors and a majority must be independent. The Committee reviews the remuneration of the Managing Director and Chief Executive Officer and senior executives, taking advice from external advisers where appropriate. No individual is directly involved in deciding their own remuneration. The Human Resources Committee Charter is available on Orora's website [here](#). The Charter was reviewed during the reporting period for ongoing compliance with the ASX Principles.

Details of the Company's remuneration, recruitment, retention and termination policies and procedures for senior executives, and details of key management personnel remuneration and incentives are included in the Remuneration Report from page 40 of the 2019 Annual Report, which is publicly available on Orora's website. Information regarding the structure of Non-Executive Director remuneration is also included in the Remuneration Report.

The names of the members of the Human Resources Committee as at the date of this Statement are set out below and further details are available on the Company's website. TJ Gorman will become an additional member of Human Resources Committee effective 2 September 2019. The Human Resources Committee meets at least quarterly and, otherwise, as and when required. The Committee met four times during the reporting period. The Committee members' attendance records are disclosed in the table of Directors' meetings on page 36 of the 2019 Annual Report, which is available on Orora's website.

- G J Pizzev (Chairman) – Independent Non-Executive Director
- A P Cleland – Independent Non-Executive Director
- C I Roberts – Independent Non-Executive Director
- A R H Sindel – Independent Non-Executive Director
- J L Sutcliffe – Independent Non-Executive Director

The Company Secretary is the Secretary of the Human Resources Committee.

The Managing Director and Chief Executive Officer is not a member of this Committee, but attends meetings by invitation, other than for matters relating to his own remuneration.

Trading in Company securities by Directors and team members

Orora has a Share Trading Policy that outlines insider trading laws and prohibits Directors, team members and certain associates from trading in Orora's securities during specified "blackout periods".

The blackout periods are the period from the close of trading on 31 December each year until after the announcement to the ASX of the Company's half year results, the period from the close of trading on 30 June each year until after the announcement of the Company's full year results and any other period that the Board specifies from time to time. Trading of securities during a blackout period can only occur in exceptional circumstances and with the approval of the Company Secretary or, in some circumstances, the Group General Manager Human Resources or the Chairman.

The Directors and executive team members are required to certify their compliance with the policy at the end of each financial year. The policy also prohibits Directors, team members and certain associates from engaging in hedging arrangements over unvested securities issued pursuant to any employee option or share plans and certain vested securities that are subject to the Minimum Shareholding Policy. The Share Trading Policy meets the requirements of the ASX Listing Rules on trading policies and is available on Orora's website [here](#). Changes were last made to the policy, and the revised policy released to the ASX, in October 2015. The Share Trading Policy is reviewed on a regular basis for compliance with law and the ASX Principles.



About Orora Limited

Orora Limited produces an extensive range of packaging and visual communication solutions. The company generates revenues in excess of A\$4.7 billion annually and employs more than 7,200 people across 43 manufacturing plants and 96 distribution sites in seven countries.

Learn more at www.ororagroup.com